



# Roland DG VersaUV LEF-300

This document bridges the gap between the Fiery XF documentation and the Roland DG VersaUV LEF-300 documentation.

Refer to the Installation section before you connect the printer to a computer. The Operation section has information on profile generation and everyday use. Please refer also to the documentation shipped with your printer, which you can also download from [here](#).

## General settings

The printer driver supports the printers: Roland DG VersaUV LEF-300.

Environment requirements are as follows: The driver is available for Windows only. This printer connects via network port to the XF server.

Products based on Fiery XF technology: EFI Fiery XF 6.5

Fiery XF Model	Description
Roland VersaUV LEF-300 GIW	7 colors (CMYKWGl)
Roland VersaUV LEF-300 GIWPr	8 colors (CMYKWGlPr)

## Color Tools settings

- **Dot size:**  
The dot size cannot be selected. The printer driver decides which dot size (Variable, Fixed, etc.) to use.
- **Ink type:**  
This printer supports only Eco-UV4 ink.
- **Layered printing and split head control:**  
For more information, see separate printer supplement

## Print mode information:

FS = Feed Speed(mm/sec). SS = Scan Speed(mm/sec). DS = Dot Size Definition. DT = Dot Type. Pass = PassesPerLine.

**Roland VersaUV LEF-300 GIW:**

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
Draft   2p	360x360	10	723	1	SML	2	Generic
Draft   2p (White)	360x360	10	723	1	SML	4	Special effects
High Speed   8p (Matte B)	720x720	10	723	2	SML	2	Special effects
High Speed   10p (Gloss B)	720x720	10	723	2	SML	2	Special effects
High Speed   10p (A)	720x720	10	760	2	SML	4	Generic
High Speed   10p (B)	720x720	10	150	2	SML	2	Generic
High Speed   10p (CMYK->White) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   10p (CMYK->White) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   10p (White) (A)	720x720	10	760	2	SML	4	Special effects
High Speed   10p (White) (B)	720x720	10	150	2	SML	2	Special effects
High Speed   10p (White->CMYK) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   10p (White->CMYK) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   10p (Matte A)	720x720	10	723	2	SML	2	Special effects
High Speed   10p (Gloss A)	720x720	10	723	2	SML	4	Special effects
High Speed   10p (GlossVarnish) (A)	720x720	10	723	2	SML	2	Special effects
High Speed   12p (A)	720x720	10	760	2	SML	4	Generic
High Speed   12p (B)	720x720	10	150	2	SML	2	Generic
High Speed   12p (CMYK->MatteVarnish) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (CMYK->MatteVarnish) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   12p (CMYK->White) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (CMYK->White) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   12p (MatteVarnish)	720x720	10	723	2	SML	2	Special effects
High Speed   12p (MatteVarnish->CMYK) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (MatteVarnish->CMYK) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   12p (White) (A)	720x720	10	760	2	SML	4	Special effects
High Speed   12p (White) (B)	720x720	10	150	2	SML	2	Special effects
High Speed   12p (White->CMYK) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (White->CMYK) (B)	720x720	10	150	2	SML	2	Generic with special effects
Standard   10p (Matte A)	1440x720	10	360	2	SML	2	Special effects
Standard   10p (Gloss A)	1440x720	10	360	2	SML	2	Special effects
Standard   12p (A)	1440x720	10	380	2	SML	4	Generic
Standard   12p (B)	1440x720	10	150	2	SML	2	Generic
Standard   12p (CMYK->MatteVarnish) (A)	1440x720	10	380	2	SML	4	Generic with special effects
Standard   12p (CMYK->MatteVarnish) (B)	1440x720	10	150	2	SML	2	Generic with special effects
Standard   12p (MatteVarnish)	1440x720	10	360	2	SML	2	Special effects
Standard   12p (MatteVarnish->CMYK) (A)	1440x720	10	380	2	SML	4	Generic with special effects
Standard   12p (MatteVarnish->CMYK) (B)	1440x720	10	150	2	SML	2	Generic with special effects
High Quality   16p (A)	1440x720	10	380	2	SML	4	Generic

High Quality   16p (B)	1440x720	10	150	2	SML	2	Generic
High Quality   16p (CMYK->MatteVarnish(v)(A)	1440x720	10	380	2	SML	4	Generic with special effects
High Quality   16p (CMYK->MatteVarnish(v)(B)	1440x720	10	150	2	SML	2	Generic with special effects
High Quality   16p (MatteVarnish(v) 16p)	1440x720	10	360	2	SML	2	Special effects
High Quality   16p (MatteVarnish->CMYK(v)(A)	1440x720	10	380	2	SML	4	Generic with special effects
High Quality   16p (MatteVarnish->CMYK(v)(B)	1440x720	10	150	2	SML	2	Generic with special effects
High Quality   16p (White)	1440x720	10	380	2	SML	4	Special effects
High Quality   32p (CMYK->White) (A)	1440x720	10	640	4	SML	4	Generic with special effects
High Quality   32p (CMYK->White) (B)	1440x720	10	150	4	SML	2	Generic with special effects
High Quality   32p (White(v) HD)	1440x720	10	640	4	SML	4	Special effects
High Quality   32p (White) (A)	1440x720	10	380	2	SML	4	Special effects
High Quality   32p (White) (B)	1440x720	10	150	4	SML	2	Special effects
High Quality   32p (White->CMYK) (A)	1440x720	10	640	4	SML	4	Generic with special effects
High Quality   32p (White->CMYK) (B)	1440x720	10	150	4	SML	2	Generic with special effects

**Roland VersaUV LEF-300 GIWPr:**

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
Draft   2p	360x360	10	723	1	SML	2	Generic
Draft   2p (White)	360x360	10	723	1	SML	4	Special effects
High Speed   8p (Matte B)	720x720	10	723	2	SML	2	Special effects
High Speed   10p (Gloss A)	720x720	10	723	2	SML	2	Special effects
High Speed   10p (A)	720x720	10	760	2	SML	4	Generic
High Speed   10p (B)	720x720	10	150	2	SML	2	Generic
High Speed   10p (CMYK->White) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   10p (CMYK->White) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   10p (White) (A)	720x720	10	760	2	SML	4	Special effects
High Speed   10p (White) (B)	720x720	10	150	2	SML	2	Special effects
High Speed   10p (White->CMYK) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   10p (White->CMYK) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   10p (Matte A)	720x720	10	723	2	SML	2	Special effects
High Speed   12p (A)	720x720	10	760	2	SML	4	Generic
High Speed   12p (B)	720x720	10	150	2	SML	2	Generic
High Speed   12p (CMYK->MatteVarnish) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (CMYK->MatteVarnish) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   12p (CMYK->White) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (CMYK->White) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   12p (MatteVarnish)	720x720	10	723	2	SML	2	Special effects
High Speed   12p (MatteVarnish->CMYK) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (MatteVarnish->CMYK) (B)	720x720	10	150	2	SML	2	Generic with special effects
High Speed   12p (Primer->CMYK)	720x720	10	760	2	SML	4	Generic with special effects

High Speed   12p (Primer->White)	720x720	10	760	2	SML	4	Special effects
High Speed   12p (Primer1)	720x720	10	760	2	SML	4	Special effects
High Speed   12p (Primer2)	720x720	10	760	2	SML	4	Special effects
High Speed   12p (White) (A)	720x720	10	760	2	SML	4	Special effects
High Speed   12p (White) (B)	720x720	10	150	2	SML	2	Special effects
High Speed   12p (White->CMYK) (A)	720x720	10	760	2	SML	4	Generic with special effects
High Speed   12p (White->CMYK) (B)	720x720	10	150	2	SML	2	Generic with special effects
Standard   8p (Gloss B)	1440x720	10	360	2	SML	2	Special effects
Standard   10p (Matte A)	1440x720	10	360	2	SML	2	Special effects
Standard   10p (Gloss A)	1440x720	10	360	2	SML	2	Special effects
Standard   12p (A)	1440x720	10	380	2	SML	4	Generic
Standard   12p (B)	1440x720	10	150	2	SML	2	Generic
Standard   12p (CMYK->MatteVarnish) (A)	1440x720	10	380	2	SML	4	Generic with special effects
Standard   12p (CMYK->MatteVarnish) (B)	1440x720	10	150	2	SML	2	Generic with special effects
Standard   12p (MatteVarnish)	1440x720	10	360	2	SML	2	Special effects
Standard   12p (MatteVarnish->CMYK) (A)	1440x720	10	380	2	SML	4	Generic with special effects
Standard   12p (MatteVarnish->CMYK) (B)	1440x720	10	150	2	SML	2	Generic with special effects
Standard   12p (Primer->CMYK)	1440x720	10	380	2	SML	4	Generic with special effects
Standard   12p (Primer1)	1440x720	10	380	2	SML	4	Special effects
Standard   12p (Primer2)	1440x720	10	380	2	SML	4	Special effects
High Quality   16p (A)	1440x720	10	380	2	SML	4	Generic
High Quality   16p (B)	1440x720	10	150	2	SML	2	Generic
High Quality   16p (CMYK->MatteVarnish(v) 16p) (A)	1440x720	10	380	2	SML	4	Generic with special effects
High Quality   16p (CMYK->MatteVarnish(v) 16p) (B)	1440x720	10	150	2	SML	2	Generic with special effects
High Quality   16p (MatteVarnish(v) 16p)	1440x720	10	360	2	SML	2	Special effects
High Quality   16p (MatteVarnish->CMYK(v) 16p) (A)	1440x720	10	380	2	SML	4	Generic with special effects
High Quality   16p (MatteVarnish->CMYK(v) 16p) (B)	1440x720	10	150	2	SML	2	Generic with special effects
High Quality   16p (Primer->White)	1440x720	10	380	2	SML	4	Special effects
High Quality   16p (White)	1440x720	10	380	2	SML	4	Special effects
High Quality   32p (CMYK->White) (A)	1440x720	10	635	4	SML	4	Generic with special effects
High Quality   32p (CMYK->White) (B)	1440x720	10	150	4	SML	2	Generic with special effects
High Quality   32p (Primer->White(v) HD)	1440x720	10	635	4	SML	4	Special effects
High Quality   32p (White(v) HD)	1440x720	10	635	4	SML	4	Special effects
High Quality   32p (White)	1440x720	10	150	4	SML	2	Special effects
High Quality   32p (White->CMYK) (A)	1440x720	10	635	4	SML	4	Generic with special effects
High Quality   32p (White->CMYK) (B)	1440x720	10	150	4	SML	2	Generic with special effects

**Dot Type Information:**

**ECO-UV4 INK**

Dot Type		Small	Medium	Large			
1	Cyan	12.97	22.72	33.35			
	Magenta						
	Yellow						
	Black	11.39	20.19	29.64			
	White						
	Gloss				12.68	23.33	34.47
	Primer						
2	Cyan	12.97	22.72	33.35			
	Magenta						
	Yellow						
	Black	11.39	20.19	29.64			
	White						
	Gloss				12.68	23.33	34.47
	Primer						
4	Cyan	4.91	9.94	20.03			
	Magenta						
	Yellow						
	Black	5.28	10.46	19.90			
	White						
	Gloss				4.71	10.06	21.00
	Primer						

**ECO-UV INK**

Dot Type	Color	Small	Medium	Large
1	Cyan	13.06	24.85	34.45
	Magenta			
	Yellow			
	Black	10.70	21.68	31.08
	White			
	Gloss			
2	Cyan	12.99	22.63	32.70
	Magenta			
	Yellow			
	Black	10.65	19.50	28.78
	White			
	Gloss			
4	Cyan	7.25	11.50	21.82
	Magenta			
	Yellow			
	Black	6.17	9.50	18.90
	White			
	Gloss			
6	Cyan	12.86	24.91	34.51
	Magenta			
	Yellow			
	Black	10.99	21.56	30.55
	White			
	Gloss			
Primer	12.47	22.98	33.77	
7	Cyan	12.86	24.91	34.51
	Magenta			
	Yellow			
	Black	10.99	21.56	30.55
	White			
	Gloss			
Primer	12.47	22.98	33.77	
8	Cyan	4.88	9.82	19.72
	Magenta			
	Yellow			
	Black	4.96	8.82	17.28
	White			
	Gloss			
Primer	4.35	9.42	20.41	