



Roland DG TrueVIS LG-300/540/640

This document bridges the gap between the Fiery XF documentation and the Roland DG TrueVIS LG-300/540/640 documentation.

Refer to the Installation section before you connect the printer to a computer. The operation section has information on profile generation and everyday use. Please refer also to the documentation shipped with your printer, which you can also download from [here](#).

General settings

The printer driver supports the printers: Roland DG TrueVIS LG-300, Roland DG TrueVIS LG-540 and Roland DG TrueVIS LG-640.

Environment requirements are as follows: The driver is available for Windows only. This printer connects via network port to the XF server.

Products based on Fiery XF technology: EFI Fiery XF 7.3.3 add-on

Fiery XF Model	Description
Roland TrueVIS LG-300 Roland TrueVIS LG-540 Roland TrueVIS LG-640	4 colors (CMYK)
Roland TrueVIS LG-300 RPrGIW Roland TrueVIS LG-540 RPrGIW Roland TrueVIS LG-640 RPrGIW	8 colors (CMYKRedPrGIW)
Roland TrueVIS LG-300 PrGIW Roland TrueVIS LG-540 PrGIW Roland TrueVIS LG-640 PrGIW	7 colors (CMYKPrGIW)
Roland TrueVIS LG-300 ORWW Roland TrueVIS LG-540 ORWW Roland TrueVIS LG-640 ORWW	8 colors (CMYKOrangeRedWW)
Roland TrueVIS LG-300 ORPrW Roland TrueVIS LG-540 ORPrW Roland TrueVIS LG-640 ORPrW	8 colors (CMYKOrangeRedPrW)
Roland TrueVIS LG-300 ORGIW Roland TrueVIS LG-540 ORGIW Roland TrueVIS LG-640 ORGIW	8 colors (CMYKOrangeRedGIW)

Fiery XF Model	Description
Roland TrueVIS LG-300 GIW Roland TrueVIS LG-540 GIW Roland TrueVIS LG-640 GIW	6 colors (CMYKGIW)

Changing the print head configuration

There are printers with the print heads swapped which enable user to print layers like White/Gloss on CMYK instead of CMYK on White/Gloss. E.g. if there is a print mode named “High Speed|8p (CMYK->Wh)”, it will print CMYK on White with the default print head configuration, but if the print heads are swapped in the printer, then it will print White on CMYK. To make sure that the printer and driver are using the same print head configuration, the user needs to check this setting at the bottom of the special settings tab.

If the print heads have been swapped in the printer, then user should swap the print head position values in the driver as well, i.e., the list under “1” should be set to 2 and list under “2” should be set to 1.

Print Head Position

1

2

Operation

Color Tools settings

- Dot size:**
 The dot size cannot be selected. The printer driver decides which dot size (Variable, Fixed, etc.) to use.
- Ink type:**
 This printer supports only Eco-UV5 ink.
- Layered printing and split head control:**
 Please see also “Layered Printing and Split Head Control” for Roland DG printers for details.

Print mode information:

FS = Feed Speed(mm/sec). SS = Scan Speed(mm/sec). DS = Dot Size Definition. DT = Dot Type. Pass = PassesPerLine.

Roland TrueVIS LG-300/Roland TrueVIS LG-540/Roland TrueVIS LG-640:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed 5p	720x600	50	1354	2	SML	1	Generic
High Speed 6p (A)	720x600	40	1354	2	SML	1	Generic
High Speed 6p (B)	720x600	40	812	2	SML	1	Generic
High Speed 8p	720x900	30	812	2	SML	1	Generic
High Speed 9p (A)	720x900	30	1354	2	SML	1	Generic
High Speed 9p (B)	720x900	30	812	2	SML	1	Generic
High Speed 12p (A)	720x900	20	1354	2	SML	1	Generic
High Speed 12p (B)	720x900	20	812	2	SML	1	Generic
Standard 16p	720x1200	20	1354	2	SML	1	Generic
Standard 12p	1200x1200	20	677	2	SML	1	Generic
Standard 16p	1200x1200	20	812	2	SML	1	Generic

Roland TrueVIS LG-300 RPrGIW /Roland TrueVIS LG-540 RPrGIW /Roland TrueVIS LG-640 RPrGIW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed 5p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 5p (B)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (B)	720x600	20	812	2	SML	1	Generic
High Speed 6p (C)	720x600	30	812	2	SML	1	Generic
High Speed 6p (D)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (E)	720x600	20	812	2	SML	1	Generic
High Speed 6p (F)	720x600	30	812	2	SML	1	Generic
High Speed 6p (White) (A)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (B)	720x600	20	812	2	SML	1	Special effects
High Speed 6p (White) (C)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (D)	720x600	20	812	2	SML	1	Special effects
High Speed 8p (White) (A)	720x600	30	812	2	SML	1	Special effects
High Speed 8p (White) (B)	720x600	30	812	2	SML	1	Special effects
High Speed 6p (White HD) (A)	720x600	20	677	2	SML	7	Special effects
High Speed 6p (White HD) (B)	720x600	20	677	2	SML	7	Special effects
High Speed 8p (White HD) (A)	720x600	30	677	2	SML	7	Special effects
High Speed 8p (White HD) (B)	720x600	30	677	2	SML	7	Special effects
High Speed 6p (CMYKRe->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYKRe->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYKRe->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->Wh)	720x600	30	812	2	SML	1	Generic with special effects

High Speed 6p (CMYKRe->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYKRe->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 6p (CMYK->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 6p (CMYK->GlossVarnish)	720x600	30	677	2	SML	8	Generic with special effects
High Speed 6p (CMYKRe->MatteVarnish)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYK->MatteVarnish)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 8p (Primer)	720x600	10	1354	2	SML	1	Special effects
High Speed 8p (A)	720x900	30	812	2	SML	1	Generic
High Speed 8p (B)	720x900	30	812	2	SML	1	Generic
High Speed 9p (A)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (B)	720x900	20	812	2	SML	1	Generic
High Speed 9p (C)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (D)	720x900	20	812	2	SML	1	Generic
High Speed 12p (A)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (B)	720x900	10	812	2	SML	1	Generic
High Speed 12p (C)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (D)	720x900	10	812	2	SML	1	Generic
High Speed 9p (White) (A)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (B)	720x900	20	812	2	SML	1	Special effects
High Speed 9p (White) (C)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (D)	720x900	20	812	2	SML	1	Special effects
High Speed 12p (White) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (B)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (C)	720x900	30	812	2	SML	1	Special effects
High Speed 12p (White) (D)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (E)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (F)	720x900	30	812	2	SML	1	Special effects
High Speed 12p (White HD) (A)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (B)	720x900	30	677	2	SML	7	Special effects
High Speed 12p (White HD) (C)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (D)	720x900	30	677	2	SML	7	Special effects
High Speed 9p (White HD) (A)	720x900	20	677	2	SML	7	Special effects
High Speed 9p (White HD) (B)	720x900	20	677	2	SML	7	Special effects
High Speed 9p (CMYKRe->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 9p (CMYKRe->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 9p (CMYK->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects

High Speed 12p (CMYK->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKRe->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 12p (Primer)	720x900	10	1354	2	SML	1	Special effects
High Speed 8p (CMYK->GlossVarnish)	720x900	20	677	2	SML	8	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (B)	720x900	20	677	2	SML	8	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (B)	720x900	10	677	2	SML	8	Generic with special effects
High Speed 8p (CMYKRe->MatteVarnish)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->MatteVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->MatteVarnish) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->MatteVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->MatteVarnish) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->MatteVarnish)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 8p (GlossVarnish) (A)	720x900	10	1016	2	SML	2	Special effects
High Speed 8p (GlossVarnish) (B)	720x900	10	677	2	SML	8	Special effects
High Speed 12p (MatteVarnish) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (MatteVarnish) (B)	720x900	10	1016	2	SML	2	Special effects
High Quality 16p (A)	720x1200	10	1354	2	SML	1	Generic
High Quality 16p (B)	720x1200	10	1354	2	SML	1	Generic
High Quality 16p (White) (A)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (White) (B)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (White HD) (A)	720x1200	10	677	2	SML	7	Special effects
High Quality 16p (White HD) (B)	720x1200	10	677	2	SML	7	Special effects
High Quality 16p (CMYKRe->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
High Quality 16p (CMYK->GlossVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->MatteVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 10p (GlossVarnish)	720x1200	10	677	2	SML	8	Special effects
Standard 12p (GlossVarnish)	720x1200	10	677	2	SML	8	Special effects
High Quality 16p (MatteVarnish) (A)	720x1200	10	1354	2	SML	1	Special effects

High Quality 16p (MatteVarnish) (B)	720x1200	10	677	2	SML	8	Special effects
Standard 12p (A)	1200x1200	20	677	2	SML	1	Generic
Standard 12p (B)	1200x1200	20	677	2	SML	1	Generic
High Quality 16p (A)	1200x1200	10	812	2	SML	1	Generic
High Quality 16p (B)	1200x1200	10	812	2	SML	1	Generic
High Quality 16p (White) (A)	1200x1200	10	812	2	SML	1	Special effects
High Quality 16p (White) (B)	1200x1200	20	677	2	SML	1	Special effects
High Quality 16p (White) (C)	1200x1200	10	812	2	SML	1	Special effects
High Quality 16p (White) (D)	1200x1200	20	677	2	SML	1	Special effects
High Quality 16p (White HD) (A)	1200x1200	10	406	2	SML	7	Special effects
High Quality 16p (White HD) (B)	1200x1200	20	406	2	SML	7	Special effects
High Quality 16p (White HD) (C)	1200x1200	10	406	2	SML	7	Special effects
High Quality 16p (White HD) (D)	1200x1200	20	406	2	SML	7	Special effects
High Quality 16p (CMYKRe->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
High Quality 16p (CMYKRe->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
Standard 12p (CMYK->GlossVarnish)	1200x1200	20	406	2	SML	8	Generic with special effects
High Quality 16p (CMYK->GlossVarnish)	1200x1200	10	406	2	SML	8	Generic with special effects
Standard 12p (CMYKRe->MatteVarnish)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->MatteVarnish)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 12p (CMYK->MatteVarnish)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	1200x1200	10	812	2	SML	1	Generic with special effects
Best Quality 30p (White HD) (A)	1200x1200	10	508	3	SML	7	Special effects
Best Quality 30p (White HD) (B)	1200x1200	10	508	3	SML	7	Special effects
Best Quality 30p (CMYKOrRe->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects
Best Quality 30p (CMYKRe->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects
Best Quality 30p (CMYK->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects

Roland TrueVIS LG-300 PrGIW / Roland TrueVIS LG-540 PrGIW / Roland TrueVIS LG-640 PrGIW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed 5p	720x600	20	1354	2	SML	1	Generic
High Speed 6p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (B)	720x600	20	812	2	SML	1	Generic
High Speed 6p (C)	720x600	30	812	2	SML	1	Generic
High Speed 6p (White) (A)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (B)	720x600	20	812	2	SML	1	Special effects
High Speed 8p (White)	720x600	30	812	2	SML	1	Special effects

High Speed 6p (White HD)	720x600	20	677	2	SML	7	Special effects
High Speed 8p (White HD)	720x600	30	677	2	SML	7	Special effects
High Speed 6p (CMYK->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 8p (Primer)	720x600	10	1354	2	SML	1	Special effects
High Speed 6p (CMYK->GlossVarnish)	720x600	30	677	2	SML	8	Generic with special effects
High Speed 6p (CMYK->MatteVarnish)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 8p	720x900	30	812	2	SML	1	Generic
High Speed 9p (A)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (B)	720x900	20	812	2	SML	1	Generic
High Speed 12p (A)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (B)	720x900	10	812	2	SML	1	Generic
High Speed 9p (White HD)	720x900	20	677	2	SML	7	Special effects
High Speed 9p (White) (A)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (B)	720x900	20	812	2	SML	1	Special effects
High Speed 12p (White) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (B)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (C)	720x900	30	812	2	SML	1	Special effects
High Speed 12p (White HD) (A)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (B)	720x900	30	677	2	SML	7	Special effects
High Speed 9p (CMYK->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 12p (Primer)	720x900	10	1354	2	SML	1	Special effects
High Speed 8p (CMYK->GlossVarnish)	720x900	20	677	2	SML	8	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (B)	720x900	20	677	2	SML	8	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (B)	720x900	10	677	2	SML	8	Generic with special effects
High Speed 8p (CMYK->MatteVarnish)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 8p (GlossVarnish) (A)	720x900	10	1016	2	SML	2	Special effects

High Speed 8p (GlossVarnish) (B)	720x900	10	677	2	SML	8	Special effects
High Speed 12p (MatteVarnish) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (MatteVarnish) (B)	720x900	10	1016	2	SML	2	Special effects
High Quality 16p	720x1200	10	1354	2	SML	1	Generic
High Quality 16p (White)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (White HD)	720x1200	10	677	2	SML	7	Special effects
High Quality 16p (CMYK->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
High Quality 16p (CMYK->GlossVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 10p (GlossVarnish)	720x1200	10	677	2	SML	8	Special effects
Standard 12p (GlossVarnish)	720x1200	10	677	2	SML	8	Special effects
High Quality 16p (MatteVarnish) (A)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (MatteVarnish) (B)	720x1200	10	677	2	SML	8	Special effects
High Quality 12p	1200x1200	20	677	2	SML	1	Generic
High Quality 16p	1200x1200	10	812	2	SML	1	Generic
High Quality 16p (White) (A)	1200x1200	10	812	2	SML	1	Special effects
High Quality 16p (White) (B)	1200x1200	20	677	2	SML	1	Special effects
High Quality 16p (White HD) (A)	1200x1200	10	406	2	SML	7	Special effects
High Quality 16p (White HD) (B)	1200x1200	20	406	2	SML	7	Special effects
High Quality 16p (CMYK->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
High Quality 12p (CMYK->GlossVarnish)	1200x1200	20	406	2	SML	8	Generic with special effects
High Quality 16p (CMYK->GlossVarnish)	1200x1200	10	406	2	SML	8	Generic with special effects
High Quality 12p (CMYK->MatteVarnish)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	1200x1200	10	812	2	SML	1	Generic with special effects

Roland TrueVIS LG-300 ORWW / Roland TrueVIS LG-540 ORWW / Roland TrueVIS LG-640 ORWW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed 5p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 5p (B)	720x600	20	1354	2	SML	1	Generic
High Speed 5p (C)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (B)	720x600	20	812	2	SML	1	Generic
High Speed 6p (C)	720x600	30	812	2	SML	1	Generic
High Speed 6p (D)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (E)	720x600	20	812	2	SML	1	Generic
High Speed 6p (F)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (G)	720x600	20	812	2	SML	1	Generic
High Speed 6p (H)	720x600	30	812	2	SML	1	Generic

High Speed 6p (White) (A)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (B)	720x600	20	812	2	SML	1	Special effects
High Speed 6p (White) (C)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (D)	720x600	20	812	2	SML	1	Special effects
High Speed 8p (White) (A)	720x600	30	812	2	SML	1	Special effects
High Speed 8p (White) (B)	720x600	30	812	2	SML	1	Special effects
High Speed 6p (White HD) (A)	720x600	20	677	2	SML	7	Special effects
High Speed 6p (White HD) (B)	720x600	20	677	2	SML	7	Special effects
High Speed 8p (White HD) (A)	720x600	30	677	2	SML	7	Special effects
High Speed 8p (White HD) (B)	720x600	30	677	2	SML	7	Special effects
High Speed 6p (CMYKOrRe->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYKOrRe->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYKOrRe->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYKRe->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYKRe->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYKOrRe->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYKOrRe->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 6p (CMYKRe->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 6p (CMYK->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 8p (A)	720x900	30	812	2	SML	1	Generic
High Speed 8p (B)	720x900	30	812	2	SML	1	Generic
High Speed 9p (A)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (B)	720x900	20	812	2	SML	1	Generic
High Speed 9p (C)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (D)	720x900	20	812	2	SML	1	Generic
High Speed 9p (E)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (F)	720x900	20	812	2	SML	1	Generic
High Speed 12p (A)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (B)	720x900	10	812	2	SML	1	Generic
High Speed 12p (C)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (D)	720x900	10	812	2	SML	1	Generic
High Speed 12p (E)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (F)	720x900	10	812	2	SML	1	Generic
High Speed 9p (White) (A)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (B)	720x900	20	812	2	SML	1	Special effects
High Speed 9p (White) (C)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (D)	720x900	20	812	2	SML	1	Special effects
High Speed 12p (White) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (B)	720x900	10	812	2	SML	1	Special effects

High Speed 12p (White) (C)	720x900	30	812	2	SML	1	Special effects
High Speed 12p (White) (D)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (E)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (F)	720x900	30	812	2	SML	1	Special effects
High Speed 9p (White HD) (A)	720x900	20	677	2	SML	7	Special effects
High Speed 9p (White HD) (B)	720x900	20	677	2	SML	7	Special effects
High Speed 12p (White HD) (A)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (B)	720x900	30	677	2	SML	7	Special effects
High Speed 12p (White HD) (C)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (D)	720x900	30	677	2	SML	7	Special effects
High Speed 9p (CMYKOrRe->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKOrRe->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKOrRe->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 9p (CMYKRe->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKRe->Wh HD)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 9p (CMYK->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
Standard 16p (A)	720x1200	10	1354	2	SML	1	Generic
Standard 16p (B)	720x1200	10	1354	2	SML	1	Generic
Standard 16p (C)	720x1200	10	1354	2	SML	1	Generic
Standard 16p (White) (A)	720x1200	10	1354	2	SML	1	Special effects
Standard 16p (White) (B)	720x1200	10	1354	2	SML	1	Special effects
Standard 16p (White HD) (A)	720x1200	10	677	2	SML	7	Special effects
Standard 16p (White HD) (B)	720x1200	10	677	2	SML	7	Special effects
Standard 16p (CMYKOrRe->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 16p (CMYKRe->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 16p (CMYK->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 16p (CMYKOrRe->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects

Standard 16p (CMYKRe->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
Standard 16p (CMYK->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
Standard 12p (A)	1200x1200	20	677	2	SML	1	Generic
Standard 12p (B)	1200x1200	20	677	2	SML	1	Generic
Standard 16p (A)	1200x1200	10	812	2	SML	1	Generic
Standard 16p (B)	1200x1200	10	812	2	SML	1	Generic
Standard 16p (C)	1200x1200	10	812	2	SML	1	Generic
Standard 16p (White) (A)	1200x1200	10	812	2	SML	1	Special effects
Standard 16p (White) (B)	1200x1200	20	677	2	SML	1	Special effects
Standard 16p (White) (C)	1200x1200	10	812	2	SML	1	Special effects
Standard 16p (White) (D)	1200x1200	20	677	2	SML	1	Special effects
Standard 16p (White HD) (A)	1200x1200	10	406	2	SML	7	Special effects
Standard 16p (White HD) (B)	1200x1200	20	406	2	SML	7	Special effects
Standard 16p (White HD) (C)	1200x1200	10	406	2	SML	7	Special effects
Standard 16p (White HD) (D)	1200x1200	20	406	2	SML	7	Special effects
Standard 16p (CMYKOrRe->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 16p (CMYKOrRe->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
Standard 16p (CMYKRe->Wh)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 16p (CMYK->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 16p (CMYK->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
Standard 16p (CMYKOrRe->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
Standard 16p (CMYKOrRe->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
Standard 16p (CMYKRe->Wh HD)	1200x1200	10	406	2	SML	7	Generic with special effects
Standard 16p (CMYK->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
Standard 16p (CMYK->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects

Roland TrueVIS LG-300 ORPrW / Roland TrueVIS LG-540 ORPrW / Roland TrueVIS LG-640 ORPrW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed 5p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 5p (B)	720x600	20	1354	2	SML	1	Generic
High Speed 5p (C)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (B)	720x600	20	812	2	SML	1	Generic
High Speed 6p (C)	720x600	30	812	2	SML	1	Generic
High Speed 6p (D)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (E)	720x600	20	812	2	SML	1	Generic
High Speed 6p (F)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (G)	720x600	20	812	2	SML	1	Generic
High Speed 6p (H)	720x600	30	812	2	SML	1	Generic
High Speed 6p (White) (A)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (B)	720x600	20	812	2	SML	1	Special effects
High Speed 8p (White) (A)	720x600	30	812	2	SML	1	Special effects

High Speed 8p (White) (B)	720x600	30	812	2	SML	1	Special effects
High Speed 6p (White HD)	720x600	20	677	2	SML	7	Special effects
High Speed 8p (White HD) (A)	720x600	30	677	2	SML	7	Special effects
High Speed 8p (White HD) (B)	720x600	30	677	2	SML	7	Special effects
High Speed 6p (CMYKOrRe->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYKOrRe->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYKOrRe->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYKRe->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYKRe->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYKOrRe->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYKOrRe->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 6p (CMYKRe->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 6p (CMYK->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 8p (Primer)	720x600	10	1354	2	SML	1	Special effects
High Speed 8p (A)	720x900	30	812	2	SML	1	Generic
High Speed 8p (B)	720x900	30	812	2	SML	1	Generic
High Speed 9p (A)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (B)	720x900	20	812	2	SML	1	Generic
High Speed 9p (C)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (D)	720x900	20	812	2	SML	1	Generic
High Speed 9p (E)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (F)	720x900	20	812	2	SML	1	Generic
High Speed 12p (A)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (B)	720x900	10	812	2	SML	1	Generic
High Speed 12p (C)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (D)	720x900	10	812	2	SML	1	Generic
High Speed 12p (E)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (F)	720x900	10	812	2	SML	1	Generic
High Speed 9p (White) (A)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (B)	720x900	20	812	2	SML	1	Special effects
High Speed 9p (White) (C)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (D)	720x900	20	812	2	SML	1	Special effects
High Speed 12p (White) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (B)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (C)	720x900	30	812	2	SML	1	Special effects
High Speed 12p (White) (D)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (E)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (F)	720x900	30	812	2	SML	1	Special effects
High Speed 9p (White HD) (A)	720x900	20	677	2	SML	7	Special effects

High Speed 9p (White HD) (B)	720x900	20	677	2	SML	7	Special effects
High Speed 12p (White HD) (A)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (B)	720x900	30	677	2	SML	7	Special effects
High Speed 12p (White HD) (C)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (D)	720x900	30	677	2	SML	7	Special effects
High Speed 9p (CMYKOrRe->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKOrRe->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKOrRe->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKRe->Wh HD)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 9p (CMYKRe->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 9p (CMYK->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 12p (Primer)	720x900	10	1354	2	SML	1	Special effects
Standard 16p (A)	720x1200	10	1354	2	SML	1	Generic
Standard 16p (B)	720x1200	10	1354	2	SML	1	Generic
Standard 16p (C)	720x1200	10	1354	2	SML	1	Generic
Standard 16p (White) (A)	720x1200	10	1354	2	SML	1	Special effects
Standard 16p (White) (B)	720x1200	10	1354	2	SML	1	Special effects
Standard 16p (White HD) (A)	720x1200	10	677	2	SML	7	Special effects
Standard 16p (White HD) (B)	720x1200	10	677	2	SML	7	Special effects
Standard 16p (CMYKOrRe->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 16p (CMYKRe->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 16p (CMYK->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 16p (CMYKOrRe->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
Standard 16p (CMYKRe->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
Standard 16p (CMYK->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
Standard 12p (A)	1200x1200	20	677	2	SML	1	Generic
Standard 12p (B)	1200x1200	20	677	2	SML	1	Generic

Standard 16p (A)	1200x1200	10	812	2	SML	1	Generic
Standard 16p (B)	1200x1200	10	812	2	SML	1	Generic
Standard 16p (C)	1200x1200	10	812	2	SML	1	Generic
Standard 16p (White) (A)	1200x1200	10	812	2	SML	1	Special effects
Standard 16p (White) (B)	1200x1200	20	677	2	SML	1	Special effects
Standard 16p (White) (C)	1200x1200	10	812	2	SML	1	Special effects
Standard 16p (White) (D)	1200x1200	20	677	2	SML	1	Special effects
Standard 16p (White HD) (A)	1200x1200	10	406	2	SML	7	Special effects
Standard 16p (White HD) (B)	1200x1200	20	406	2	SML	7	Special effects
Standard 16p (White HD) (C)	1200x1200	10	406	2	SML	7	Special effects
Standard 16p (White HD) (D)	1200x1200	20	406	2	SML	7	Special effects
Standard 16p (CMYKOrRe->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 16p (CMYKOrRe->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
Standard 16p (CMYKRe->Wh)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 16p (CMYK->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 16p (CMYK->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
Standard 16p (CMYKOrRe->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
Standard 16p (CMYKOrRe->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
Standard 16p (CMYKRe->Wh HD)	1200x1200	10	406	2	SML	7	Generic with special effects
Standard 16p (CMYK->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
Standard 16p (CMYK->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
High Quality 30p (White HD) (A)	1200x1200	10	508	3	SML	7	Special effects
High Quality 30p (White HD) (B)	1200x1200	10	508	3	SML	7	Special effects
Best Quality 30p (CMYKOrRe->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects
Best Quality 30p (CMYKRe->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects
Best Quality 30p (CMYK->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects

Roland TrueVIS LG-300 ORGIW / Roland TrueVIS LG-540 ORGIW / Roland TrueVIS LG-640 ORGIW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed 5p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 5p (B)	720x600	20	1354	2	SML	1	Generic
High Speed 5p (C)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (B)	720x600	20	812	2	SML	1	Generic
High Speed 6p (C)	720x600	30	812	2	SML	1	Generic
High Speed 6p (D)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (E)	720x600	20	812	2	SML	1	Generic
High Speed 6p (F)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (G)	720x600	20	812	2	SML	1	Generic
High Speed 6p (H)	720x600	30	812	2	SML	1	Generic
High Speed 6p (White) (A)	720x600	20	1354	2	SML	1	Special effects

High Speed 6p (White) (B)	720x600	20	812	2	SML	1	Special effects
High Speed 6p (White) (C)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (D)	720x600	20	812	2	SML	1	Special effects
High Speed 8p (White) (A)	720x600	30	812	2	SML	1	Special effects
High Speed 8p (White) (B)	720x600	30	812	2	SML	1	Special effects
High Speed 6p (White HD) (A)	720x600	20	677	2	SML	7	Special effects
High Speed 6p (White HD) (B)	720x600	20	677	2	SML	7	Special effects
High Speed 8p (White HD) (A)	720x600	30	677	2	SML	7	Special effects
High Speed 8p (White HD) (B)	720x600	30	677	2	SML	7	Special effects
High Speed 6p (CMYKOrRe->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYKOrRe->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYKOrRe->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYKRe->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYKRe->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->Wh)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYKOrRe->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYKOrRe->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 6p (CMYKRe->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 6p (CMYK->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 6p (CMYK->GlossVarnish)	720x600	30	677	2	SML	8	Generic with special effects
High Speed 6p (CMYKOrRe->MatteVarnish)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 6p (CMYK->MatteVarnish)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 8p (A)	720x900	30	812	2	SML	1	Generic
High Speed 8p (B)	720x900	30	812	2	SML	1	Generic
High Speed 9p (A)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (B)	720x900	20	812	2	SML	1	Generic
High Speed 9p (C)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (D)	720x900	20	812	2	SML	1	Generic
High Speed 9p (E)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (F)	720x900	20	812	2	SML	1	Generic
High Speed 12p (A)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (B)	720x900	10	812	2	SML	1	Generic
High Speed 12p (C)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (D)	720x900	10	812	2	SML	1	Generic
High Speed 12p (E)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (F)	720x900	10	812	2	SML	1	Generic
High Speed 9p (White) (A)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (B)	720x900	20	812	2	SML	1	Special effects
High Speed 9p (White) (C)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (D)	720x900	20	812	2	SML	1	Special effects

High Speed 12p (White) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (B)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (C)	720x900	30	812	2	SML	1	Special effects
High Speed 12p (White) (D)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (E)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (F)	720x900	30	812	2	SML	1	Special effects
High Speed 9p (White HD) (A)	720x900	20	677	2	SML	7	Special effects
High Speed 9p (White HD) (B)	720x900	20	677	2	SML	7	Special effects
High Speed 12p (White HD) (A)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (B)	720x900	30	677	2	SML	7	Special effects
High Speed 12p (White HD) (C)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (D)	720x900	30	677	2	SML	7	Special effects
High Speed 9p (CMYKOrRe->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKOrRe->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKOrRe->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 9p (CMYKRe->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYKRe->Wh HD)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 9p (CMYK->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->GlossVarnish)	720x900	20	677	2	SML	8	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (B)	720x900	20	677	2	SML	8	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (B)	720x900	10	677	2	SML	8	Generic with special effects
High Speed 8p (CMYKOrRe->MatteVarnish)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->MatteVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKOrRe->MatteVarnish) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKOrRe->MatteVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects

High Speed 12p (CMYKOrRe->MatteVarnish) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->MatteVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYKRe->MatteVarnish) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->MatteVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYKRe->MatteVarnish) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->MatteVarnish)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 8p (GlossVarnish) (A)	720x900	10	1016	2	SML	2	Special effects
High Speed 8p (GlossVarnish) (B)	720x900	10	677	2	SML	8	Special effects
High Speed 12p (MatteVarnish) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (MatteVarnish) (B)	720x900	10	1016	2	SML	2	Special effects
High Quality 16p (A)	720x1200	10	1354	2	SML	1	Generic
High Quality 16p (B)	720x1200	10	1354	2	SML	1	Generic
High Quality 16p (C)	720x1200	10	1354	2	SML	1	Generic
High Quality 16p (White) (A)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (White) (B)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (White HD) (A)	720x1200	10	677	2	SML	7	Special effects
High Quality 16p (White HD) (B)	720x1200	10	677	2	SML	7	Special effects
High Quality 16p (CMYKOrRe->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYKOrRe->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
High Quality 16p (CMYKRe->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects
High Quality 16p (CMYK->GlossVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYKOrRe->MatteVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->MatteVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 10p (GlossVarnish)	720x1200	10	677	2	SML	8	Special effects
Standard 12p (GlossVarnish)	720x1200	10	677	2	SML	8	Special effects
High Quality 16p (MatteVarnish) (A)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (MatteVarnish) (B)	720x1200	10	677	2	SML	8	Special effects
Standard 12p (A)	1200x1200	20	677	2	SML	1	Generic
Standard 12p (B)	1200x1200	20	677	2	SML	1	Generic
High Quality 16p (A)	1200x1200	10	812	2	SML	1	Generic
High Quality 16p (B)	1200x1200	10	812	2	SML	1	Generic
High Quality 16p (C)	1200x1200	10	812	2	SML	1	Generic
High Quality 16p (White) (A)	1200x1200	10	812	2	SML	1	Special effects
High Quality 16p (White) (B)	1200x1200	20	677	2	SML	1	Special effects
High Quality 16p (White) (C)	1200x1200	10	812	2	SML	1	Special effects

High Quality 16p (White) (D)	1200x1200	20	677	2	SML	1	Special effects
High Quality 16p (White HD) (A)	1200x1200	10	406	2	SML	7	Special effects
High Quality 16p (White HD) (B)	1200x1200	20	406	2	SML	7	Special effects
High Quality 16p (White HD) (C)	1200x1200	10	406	2	SML	7	Special effects
High Quality 16p (White HD) (D)	1200x1200	20	406	2	SML	7	Special effects
High Quality 16p (CMYKOrRe->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYKOrRe->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->Wh)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYKOrRe->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
High Quality 16p (CMYKOrRe->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
High Quality 16p (CMYKRe->Wh HD)	1200x1200	10	406	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
Standard 12p (CMYK->GlossVarnish)	1200x1200	20	406	2	SML	8	Generic with special effects
High Quality 16p (CMYK->GlossVarnish)	1200x1200	10	406	2	SML	8	Generic with special effects
Standard 12p (CMYKOrRe->MatteVarnish)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYKOrRe->MatteVarnish)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYKRe->MatteVarnish)	1200x1200	10	812	2	SML	1	Generic with special effects
Standard 12p (CMYK->MatteVarnish)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	1200x1200	10	812	2	SML	1	Generic with special effects
Best Quality 30p (White HD) (A)	1200x1200	10	508	3	SML	7	Special effects
Best Quality 30p (White HD) (B)	1200x1200	10	508	3	SML	7	Special effects
Best Quality 30p (CMYKOrRe->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects
Best Quality 30p (CMYKRe->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects
Best Quality 30p (CMYK->Wh HD)	1440x1500	10	508	3	SML	7	Generic with special effects

Roland TrueVIS LG-300 GIW / Roland TrueVIS LG-540 GIW / Roland TrueVIS LG-640 GIW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed 5p	720x600	20	1354	2	SML	1	Generic
High Speed 6p (A)	720x600	20	1354	2	SML	1	Generic
High Speed 6p (B)	720x600	20	812	2	SML	1	Generic
High Speed 6p (C)	720x600	30	812	2	SML	1	Generic
High Speed 6p (White) (A)	720x600	20	1354	2	SML	1	Special effects
High Speed 6p (White) (B)	720x600	20	812	2	SML	1	Special effects
High Speed 8p (White)	720x600	30	812	2	SML	1	Special effects
High Speed 6p (White HD)	720x600	20	677	2	SML	7	Special effects
High Speed 8p (White HD)	720x600	30	677	2	SML	7	Special effects
High Speed 6p (CMYK->Wh) (A)	720x600	20	1354	2	SML	1	Generic with special effects
High Speed 6p (CMYK->Wh) (B)	720x600	20	812	2	SML	1	Generic with special effects
High Speed 8p (CMYK->Wh)	720x600	30	812	2	SML	1	Generic with special effects

High Speed 6p (CMYK->Wh HD)	720x600	20	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->Wh HD)	720x600	30	677	2	SML	7	Generic with special effects
High Speed 6p (CMYK->GlossVarnish)	720x600	30	812	2	SML	2	Generic with special effects
High Speed 6p (CMYK->MatteVarnish)	720x600	30	812	2	SML	1	Generic with special effects
High Speed 8p	720x900	30	812	2	SML	1	Generic
High Speed 9p (A)	720x900	20	1354	2	SML	1	Generic
High Speed 9p (B)	720x900	20	812	2	SML	1	Generic
High Speed 12p (A)	720x900	10	1354	2	SML	1	Generic
High Speed 12p (B)	720x900	10	812	2	SML	1	Generic
High Speed 9p (White) (A)	720x900	20	1354	2	SML	1	Special effects
High Speed 9p (White) (B)	720x900	20	812	2	SML	1	Special effects
High Speed 12p (White) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 12p (White) (B)	720x900	10	812	2	SML	1	Special effects
High Speed 12p (White) (C)	720x900	30	812	2	SML	1	Special effects
High Speed 9p (White HD)	720x900	20	677	2	SML	7	Special effects
High Speed 12p (White HD) (A)	720x900	10	677	2	SML	7	Special effects
High Speed 12p (White HD) (B)	720x900	30	677	2	SML	7	Special effects
High Speed 9p (CMYK->Wh) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->Wh) (C)	720x900	30	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->Wh HD)	720x900	20	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (A)	720x900	10	677	2	SML	7	Generic with special effects
High Speed 12p (CMYK->Wh HD) (B)	720x900	30	677	2	SML	7	Generic with special effects
High Speed 8p (CMYK->GlossVarnish)	720x900	20	812	2	SML	2	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->GlossVarnish) (B)	720x900	20	812	2	SML	2	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->GlossVarnish) (B)	720x900	10	812	2	SML	2	Generic with special effects
High Speed 8p (CMYK->MatteVarnish)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (A)	720x900	20	1354	2	SML	1	Generic with special effects
High Speed 9p (CMYK->MatteVarnish) (B)	720x900	20	812	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (A)	720x900	10	1354	2	SML	1	Generic with special effects
High Speed 12p (CMYK->MatteVarnish) (B)	720x900	10	812	2	SML	1	Generic with special effects
High Speed 8p (GlossVarnish) (A)	720x900	10	1354	2	SML	1	Special effects
High Speed 8p (GlossVarnish) (B)	720x900	10	1016	2	SML	2	Special effects
High Speed 12p (MatteVarnish)	720x900	10	1354	2	SML	1	Special effects
High Quality 16p	720x1200	10	1354	2	SML	1	Generic
High Quality 16p (White)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (White HD)	720x1200	10	677	2	SML	7	Special effects
High Quality 16p (CMYK->Wh)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh HD)	720x1200	10	677	2	SML	7	Generic with special effects

High Quality 16p (CMYK->GlossVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	720x1200	10	1354	2	SML	1	Generic with special effects
Standard 10p (GlossVarnish)	720x1200	10	1016	2	SML	2	Special effects
Standard 12p (GlossVarnish)	720x1200	10	1016	2	SML	2	Special effects
High Quality 16p (MatteVarnish) (A)	720x1200	10	1354	2	SML	1	Special effects
High Quality 16p (MatteVarnish) (B)	720x1200	10	1016	2	SML	2	Special effects
High Quality 12p	1200x1200	20	677	2	SML	1	Generic
High Quality 16p	1200x1200	10	812	2	SML	1	Generic
High Quality 16p (White) (A)	1200x1200	10	812	2	SML	1	Special effects
High Quality 16p (White) (B)	1200x1200	20	677	2	SML	1	Special effects
High Quality 16p (White HD) (A)	1200x1200	10	406	2	SML	7	Special effects
High Quality 16p (White HD) (B)	1200x1200	20	406	2	SML	7	Special effects
High Quality 16p (CMYK->Wh) (A)	1200x1200	10	812	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh) (B)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYK->Wh HD) (A)	1200x1200	10	406	2	SML	7	Generic with special effects
High Quality 16p (CMYK->Wh HD) (B)	1200x1200	20	406	2	SML	7	Generic with special effects
High Quality 12p (CMYK->GlossVarnish)	1200x1200	20	609	2	SML	2	Generic with special effects
High Quality 16p (CMYK->GlossVarnish)	1200x1200	10	609	2	SML	2	Generic with special effects
High Quality 12p (CMYK->MatteVarnish)	1200x1200	20	677	2	SML	1	Generic with special effects
High Quality 16p (CMYK->MatteVarnish)	1200x1200	10	812	2	SML	1	Generic with special effects

Dot Type Information:

ECO-UV5P INK

Dot Type		Small	Medium	Large
1	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	13.40
	Gloss	4.20	8.70	12.50
	Primer	4.20	8.70	12.50
2	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	13.40
	Gloss	4.20	8.70	16.80
	Primer	4.20	8.70	12.50
3	Cyan	4.20	8.70	16.80
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	13.40
	Gloss	4.20	8.70	16.80
	Primer	4.20	8.70	16.80
4	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	18.00
	Gloss	4.20	8.70	12.50
	Primer	4.20	8.70	12.50
5	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	18.00
	Gloss	4.20	8.70	16.80
	Primer	4.20	8.70	12.50
6	Cyan	4.20	8.70	16.80
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	18.00
	Gloss	4.20	8.70	16.80
	Primer	4.20	8.70	16.80
7	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	26.80
	Gloss	4.20	8.70	12.50
	Primer	4.20	8.70	12.50
8	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	13.40
	Gloss	4.20	8.70	25.00
	Primer	4.20	8.70	12.50

Dot Type		Small	Medium	Large
9	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	26.80
	Gloss	4.20	8.70	16.80
	Primer	4.20	8.70	12.50
10	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	18.00
	Gloss	4.20	8.70	25.00
	Primer	4.20	8.70	12.50
11	Cyan	4.20	8.70	12.50
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	26.80
	Gloss	4.20	8.70	25.00
	Primer	4.20	8.70	12.50
12	Cyan	4.20	8.70	16.80
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	26.80
	Gloss	4.20	8.70	16.80
	Primer	4.20	8.70	16.80
13	Cyan	4.20	8.70	16.80
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	18.00
	Gloss	4.20	8.70	25.00
	Primer	4.20	8.70	16.80
14	Cyan	4.20	8.70	16.80
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	26.80
	Gloss	4.20	8.70	25.00
	Primer	4.20	8.70	16.80
15	Cyan	4.20	8.70	25.00
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.90	9.50	26.80
	Gloss	4.20	8.70	25.00
	Primer	4.20	8.70	25.00