



Fiery Command WorkStation

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Fiery Command WorkStation overview

Fiery Command WorkStation is the print job management interface for Fiery servers.

With Fiery Command WorkStation, you can connect to multiple Fiery servers and then manage jobs from a single location. The intuitive interface makes complex tasks simple for Operators and Administrators, regardless of the number or types of jobs you process.

Note: Fiery Command WorkStation supports Fiery system software FS200/FS200 Pro or later installed on the Fiery server.

Job Center is an integrated feature of Fiery Command WorkStation that includes tools to search for jobs, preview jobs, assign workflows, and manage printing.

You can use Fiery Command WorkStation tools to do the following tasks:

- Import and preview jobs
- View information about Fiery servers
- Specify print options
- View and modify custom workflows
- Manage prepress job workflows
- Use Fiery applications such as imposition software and makeready applications for job preparation and assembly

A number of optional features are available on Fiery servers, and all are documented in the user documentation for your Fiery server. However, optional features only display in Fiery Command WorkStation if they are supported by the connected Fiery server, for example, Sample Print.

The Fiery Command WorkStation workspace

The main window provides a summary of activity that is occurring either on all of the connected Fiery servers or on a selected server and provides access to features.

To get started with adding a Fiery server to Fiery Command WorkStation, see [Adding and connecting a Fiery server](#) on page 10.

Note: The content displayed varies for each Fiery server. The list below provides a general description. For specific information, see the Fiery Command WorkStation help for your Fiery server accessed from the **Help** menu in Job Center.

The Fiery Command WorkStation main window includes the following areas:

- **Main menus** - provides access to commands.
- **Sidebar** - displays button navigation for the following screens below the Fiery logo:
 - **Home** - view a high-level status overview of your connected Fiery servers and a snapshot of print production statistics over the last week.
 - **Job Center** - view and manage jobs sent to the connected Fiery server.
 - **Servers** - displays a list of job queues or job status. Some Fiery servers display available media and consumables. The display for each Fiery server can be collapsed to view additional servers.
 - **Job Status** - displays the status of jobs that are currently processing and printing. To manage these jobs, click the **Processing** or **Printing** queue in the **Servers** list.
 - **Preview** - displays the job content (thumbnail) of a processed job. On a Fiery server with Fiery system software FS300/300 Pro or later, thumbnails are displayed for spooled jobs as well as processed jobs.
 - **Summary** - provides job information for the selected job, including the job name or title, number of pages or sheets, and number of copies. Other information, such as the time of spooling or processing, media used, preflight, or job verification, is displayed according to the selected Fiery server. You can edit some of the job property fields by clicking the pencil icon.
 - **History** - displays information about actions from a job's history, including when the job was created, processed, printed, or canceled. It also shows the time and date of any processing or printing error or when processing was canceled. For the printed and print canceled actions, job characteristics, such as the number of copies and pages, are displayed.
 - **Job List** - displays the list of jobs and a toolbar of available job actions. Right-click a job to show a complete list of job actions.
- **Apps and Resources** - provides access to all installed Fiery applications with a single click and displays other applications and resources for the Fiery server. You can also access free software trials and downloads, as supported for the selected Fiery server.

Note: An internet connection is required to view the list of available **Apps and Resources**.
- **Fiery IQ** (cloud icon) - access your Fiery Account, where you can back up your Fiery Command WorkStation settings to the cloud, share settings with other users, and monitor print performance.
- **Fiery Smart Search** - search the Fiery knowledge base to learn more about Fiery Command WorkStation and Fiery features.

Fiery Account

With a Fiery Account, you can back up your Fiery Command WorkStation settings, access free Fiery IQ features and resources, and download the latest version of Fiery Command WorkStation.

When you associate a Fiery Account with a company, additional Fiery features and resources become available in the cloud. You can share Fiery Command WorkStation settings to create a uniform workspace between users.

Note: Administrator permission is required to join a company account.

Sign up for a Fiery Account

You must have a valid email address to create a new Fiery Account.

You can sign in to Fiery IQ with a Fiery Account to access the cloud services or create a new Fiery Account.

An existing Fiery Account must be associated with a company to access the Fiery IQ cloud application. When you sign in with an existing Fiery Account, proceed to 7 on page 7 to update your company information.

1 From your browser, go to <https://iq.fiery.com>.

2 Click **Sign Up**.

3 Type your information into the text fields.

Note: Text fields marked with an asterisk are required.

4 Click **Continue**.

Fiery IQ sends an enrollment email containing an enrollment code to your email address.

5 To verify your email address, type the enrollment code, and click **Continue**.

Note: If you did not receive the enrollment email, check your spam or junk folders.

6 Click **Continue**.

7 Enter your company information and click **Continue**.

Note: Text fields marked with an asterisk are required.

8 Do one of the following:

- If you want to join the existing company account, click **Request to join**.

Fiery IQ sends a request to the company administrator. You can access Fiery IQ when this request is approved by the company administrator.

- If you want to create your own company account, click **I will create a company account**.

9 If required, click **Continue**.

10 If required, sign in to Fiery IQ using your Fiery Account credentials.

11 Follow the on-screen instructions to connect your printers to Fiery IQ.

Fiery Smart Search

Fiery Smart Search can search for information and training resources to learn more about Fiery Command WorkStation and Fiery features.

With Fiery Smart Search, you can search the following resources in the Fiery knowledge base:

- Help documentation
- Fiery Communities

- How-to guides
 - Fiery product guides
- 1 In Job Center, click the Fiery Smart Search icon (magnifying glass) in the bottom-left of the Fiery sidebar.
Fiery Smart Search is always available in the bottom-left of the sidebar as long as another window is not open on top of Job Center.
 - 2 In the **Search for Fiery information** area, type the search term and press **Enter**.
The list is scrollable by using the mouse or scroll bar.
The search window displays 10 results at a time.
 - 3 Click a search result.
The information opens in your default web browser.

Job Center

The Fiery Command WorkStation Job Center is a centralized location where you can view and manage jobs sent to the connected Fiery server. Job Center includes the Printing and Processing queues and lists of held, printed, and archived jobs.

In Job Center, you can do the following:

- Search for jobs, view job properties, and preview jobs in each Fiery server that you search. A toolbar provides access to different functions.
- Assign workflows and manage jobs.
- Use custom views of the job list for efficient job management.
- View all jobs in the **All Jobs** view, showing all jobs in all queues.
- View the status of all Fiery servers.
- View information on printers.
- Preview jobs.
- Edit properties in the Job Summary pane.
- View actions from a job's history in the **History** pane.
- Drag and drop jobs from the desktop to Fiery Command WorkStation.
- Access the *Help* for your Fiery server.

Status of processing and printing jobs

At the top of Job Center, the **Processing** pane and **Printing** pane (blue rectangles) show the progress of jobs that are processing and printing, respectively.

If your Fiery server supports HyperRIP mode, additional status is available. When a job is being processed in page parallel mode (single job mode), the progress bar in the **Processing** pane of **Job Center** is divided into sections, representing the progress of each processor currently in use. For job parallel mode (multiple jobs mode), the

Processing queue under the job status column additionally displays inline progress bars for each currently processing job.

Adding and connecting a Fiery server

Access levels to connect to a Fiery server

You can log on as Administrator, Operator, or any user to whom the Administrator has given access. Administrators can set passwords for each type of user.

- **Administrator** - Has full access to all Fiery Command WorkStation and Fiery server functions. An Administrator password is required.
- **Operator** - Has access to all Job Center functions. An Operator password is required. You can grant additional privileges to the Operator group in **Configure > User Accounts**.
- **User name** - Users can log in with their user names if the Administrator has already added the user to the Operators or Administrators group using **Configure**. The Administrator creates users, assigns them to groups, and assigns privileges to the groups, such as guest privileges or creating server presets.

For more information about setting access levels, see the user documentation for your Fiery server.

Connecting to a Fiery server

To use Fiery Command WorkStation, you must connect to a Fiery server.

The **Servers** list of Fiery Command WorkStation manages access to any available Fiery server. You can add, connect to, remove, and disconnect from a Fiery server.

You can search for a Fiery server by entering the server name or IP address in the **Add Fiery Server** window. After the server connection is made and authenticated, the IP address switches to the Fiery server name in the **Servers** list. Fiery Command WorkStation can connect to more than one Fiery server at a time.

If the connection to the Fiery server is disconnected, Fiery Command WorkStation attempts to reconnect automatically. For more information about Autoreconnect, see [Set preferences for Fiery Command WorkStation](#) on page 14.

Add and connect to a Fiery server

You can add, connect to, and reconnect to a Fiery server.

Before you add a Fiery server, you need its server name or IP address.

If you do not have the server name or the IP address, you can use search to find any available Fiery server on the network. See [Search for an available Fiery server](#) on page 11.

- 1 Click the plus sign in the **Servers** list or in the **Home** screen. Type the IP address or server name for the Fiery server and then click **Add**.

- 2 Select the user from the **User** list and type the appropriate password.
In addition to the default user names of **Administrator** and **Operator**, users can log in with their user names if the network administrator has assigned them as a member of one of the groups.
- 3 Click **Login**.
- 4 If you previously connected to a Fiery server in the **Servers** list, select the Fiery server and click **Connect**.

Search for an available Fiery server

If you do not know the server name or IP address of a Fiery server, you can search in your local area network for a Fiery server. You can search within the subnet containing the local computer or within a specific subnet or IP address range.

- 1 Click the plus sign in the **Servers** list.
- 2 If the **Add Fiery Server** window does not display the results of an automatic search of the local subnet, or if you do not have a server name or IP address, click **Advanced Search**.
- 3 Do one of the following:
 - To search for Fiery servers within a specific IP address range, select **IP Range** from the **Search** menu.
 - Enter the start of the IP address range in **From**. To include the beginning of an octet, enter 0. For example, 10.100.10.0.
 - Enter the end of the IP address range in **To**. To include through the end of an octet, enter 255. For example, 10.100.10.255.
 - To search for Fiery servers within a specific subnet range, select **Subnet** from the **Search** menu.
 - Enter the **Subnet Address** to indicate the subnet range to include. Enter 0 in the octets where any number is acceptable. For example, 10.100.10.0 will find 10.100.10.1 through 10.100.10.255.
 - Enter the **Subnet Mask** to indicate any subnet ranges to exclude. Enter 0 in the octets where you do not want to exclude anything. For example, 255.255.255.0 will exclude everything but the indicated subnet address in the first three octets and allow anything in the fourth octet, such as 10.100.10.30.
- 4 Click **Go**.
The search results display any available Fiery Server that matches the criteria. You can filter the search result list by typing a keyword into the **Filter by keyword** field.
- 5 Select the Fiery server from the results list, click **OK**, and then click **Add** to add it to the **Servers** list.

Log off the Fiery server

Logging off the Fiery server terminates the connection between the Fiery server and Fiery Command WorkStation.

- 1 Select a Fiery server from the **Servers** list.
- 2 Click the More icon beside the name of the Fiery server and log out.

View another Fiery server

You can switch the view from one connected Fiery server to another in Fiery Command WorkStation.

- Click any Fiery server in the **Servers** list to switch views from one connected Fiery server to another.

The Servers list

The **Servers** list shows information about Fiery servers that are connected, or were connected, even if they are currently disconnected.

To view the IP address of the Fiery server in the **Servers** list, move the pointer over its name.

You can drag files to the queues in the **Servers** list. The **Servers** list displays information about connected printers immediately below the name of the Fiery server. You can expand an individual Fiery server by clicking the plus sign to the left of its name. Exiting Fiery Command WorkStation does not clear the **Servers** list.

Uninstall Command WorkStation

Use Fiery Software Manager to uninstall Fiery Command WorkStation and related applications.

Uninstalling an application is helpful if you no longer need it on your computer or if you want to perform a fresh installation to troubleshoot an issue. Because Fiery Command WorkStation is part of a package, uninstalling the package will uninstall the related applications, including Fiery Software Manager.

1 Start Fiery Software Manager.

You can find Fiery Software Manager in the **Fiery** group of installed applications, or in the system tray in the lower-right corner of your computer desktop.

2 Place your cursor over **Fiery Command WorkStation Package** and click the **Remove** icon (trashcan).

3 Follow the onscreen instructions.

4 Alternatively, you can uninstall applications from **Control Panel > Programs and Features** on Windows and from Fiery Software Uninstaller on macOS.

Customizing Fiery Command WorkStation

Set preferences for Fiery Command WorkStation

You can set preferences globally for Fiery Command WorkStation, for example, to reset the application settings to their original defaults.

1 To open the **Preferences** window:

- On a Windows computer, click **Edit > Preferences**.
- On a Mac computer, click **Command WorkStation > Preferences**.

2 Under **General**, specify any of these general setting preferences:

- **Appearance** - On a Mac computer, select whether to use dark mode or light mode, or select **System** to use the current operating system setting. The change will be implemented the next time you start Fiery Command WorkStation.
- **Auto reconnect** - Select **Enable Auto reconnect** to automatically reconnect to disconnected servers with saved passwords.
- **Updates** - Click **Check now** to open Fiery Software Manager to check for a more recent version of Fiery Command WorkStation software and the Fiery workflow applications online.
- **Reset settings** - Click **Reset** to restore application settings to their original defaults.

Note: Fiery servers that have been added will be retained in the **Servers** list, along with their passwords.

- **Clear data** - Click **Clear data** to clear all passwords saved in Fiery Command WorkStation for all users and all servers.
- **Archive Manager** - Select whether to enable or disable Archive Manager.
- **Job Tags** - Select whether to display tags (a maximum of 10) in the **Servers** list.
- **Fiery Health Monitor** - Select whether to display the health status of the Fiery server in Job Center.
- **Improvement program** - To help Fiery improve the quality, reliability, and performance of the software by sending anonymous usage data but not your name, address, or any other personally identifiable information, click the relevant check box.

3 Under **Region**, specify any of these regional setting preferences:

- **Language** - Select the language you want to use in Fiery Command WorkStation. By default, Fiery Command WorkStation uses the local operating system language, if the language is supported. If the language is not supported, Fiery Command WorkStation defaults to English.

Note: Changing the language of Fiery Command WorkStation will also apply to Fiery Hot Folders, and vice versa, if installed on the same client.

- **Measurement units** - Specify the units of measurement used to display attributes, such as page sizes and custom sizes. This setting does not affect predefined page-size values.

4 Under **Workspace**, you can back up the Fiery Command WorkStation workspace settings to the Fiery IQ cloud and share the workspace setting with other users.

- **Backup and Restore to the cloud** - Click **Get Started** to sign in to your Fiery Account or create one. After you are logged in, you can back up or restore workspace settings.
- **Share workspace settings** - Click **Share** to share your workspace settings or invite users to use your workspace settings.
- **Import** - Click **Import** to import Fiery Command WorkStation settings from another computer.
- **Export** - Click **Export** to export Fiery Command WorkStation settings to a Zip file, which can be used to set up other Fiery Command WorkStation clients.

5 Click **OK** to save and close the **Preferences** window.

Expand or collapse panes

You can expand or collapse the **Job Summary** and **Servers** panes. You can also collapse the individual servers in the **Servers** pane.

- Do one of the following:
 - Click the arrow icon in the title bar of the **Preview** pane to expand or collapse the preview.
 - Click the plus sign or minus sign next to a server in the **Servers** list.
 - To collapse the entire **Servers** pane to the left, click the arrow icon in the bottom-left bar.
 - To collapse the entire **Job Summary** pane to the right, click the arrow icon in the bottom-right bar.

Customize the toolbar

You can customize the toolbar in **Job Center**. You can also restore the default toolbar icons.

Some toolbar icons are available only if the Fiery server supports that tool.

- 1** Right-click anywhere on the toolbar, and select **Customize** from the menu that appears.
Standard Set is the default set of toolbar icons.
- 2** In the **Customize Toolbar** window, add or remove toolbar icons by selecting a tool and clicking either **Add** or **Remove**.
- 3** Specify the order in which the toolbar icons should be shown by selecting a tool and clicking **Up** or **Down**.
- 4** Click **Standard Set** to return to the default toolbar icons.

Archive jobs

Archiving jobs stores jobs with their settings for later use, which allows you to reprint the job quickly without having to import and set up the job again. You can save raster images to enable reprinting the job without reprocessing. You can store archive jobs in any folder your computer can access, such as a network folder, and you can back them up with your files.

Archiving jobs with Archive Manager

Archive Manager moves archived jobs from the Fiery server to a folder that you choose, ensuring jobs are preserved even if the Fiery server is upgraded or reloaded.

- Simple and safe archiving solution for all your Fiery server jobs
- Archive jobs outside of the Fiery server
- Share archive jobs easily across more than one Fiery server
- Share archives with multiple Fiery Command WorkStation users
- Find archived jobs faster, even when the Fiery server is offline
- List all archived jobs in one view

After you archive jobs with Archive Manager, the Archived queue is no longer listed under the name of the Fiery server. Instead, all archived jobs will be available in this **Archive Manager** window.

First-time setup with Archive Manager

- 1 In the upper-left corner of Fiery Command WorkStation, click **Archive Manager**.
If Archive Manager is not available, confirm the **Enable Archive Manager** check box is selected in **Edit > Preferences**.
- 2 Click **Get started**.
- 3 Click **Browse**, select a location for Archive Manager to store the archived jobs, and then click **Select Folder**.
- 4 Type a descriptive name for the location in the **Display name** field.
- 5 Click **OK**.
- 6 Click **Migrate**.

- 7 In the **Migrate archive jobs** window, ensure that the source locations are valid.

For more information, see [Folders inaccessible during migration](#) on page 19.

The locations at the top half of the window are the source location and folders where archived jobs are currently stored. The single location you select at the bottom half of the window is the destination where Archive Manager will move the jobs. Moving jobs to the new location allows Archive Manager to back up the jobs even if you reload or upgrade the Fiery server.

- 8 Click **Migrate**.

If the Fiery server has jobs remaining to migrate because the operation was skipped or canceled, Fiery Command WorkStation will still display the Archive queue. To resume the migration process, click the blue Migrate button on the Archived queue.

Archive jobs with Archive manager

Migrating jobs is a one-time event. After migrating jobs to an archive folder, you can archive subsequent jobs to the same location or to another location.

- 1 Do one of the following:

- Select any job in the Held or Printed queue and drag it to Archive Manager.
- Select any job in **Job Center** and click **Actions > Archive**.
- Right-click any job in **Job Center** and click **Archive**.

- 2 Choose an archive location.

You can choose to preserve thumbnails and previews, if available.

Note: This increases the file size of the archived files.

- 3 To specify another location, click **Edit Locations**, and click **Add** in the **Manage Locations** window. Browse to the folder where you want to archive the job and click **Select Folder**.

Understand archived jobs

An archived job contains the source file received by the Fiery server, along with the job properties (job ticket) set for the job.

Job tickets may reference server-based resources such as color profiles and calibration settings. The archived file does not save these server resources even though the job ticket refers to them. If the job ticket points to an unavailable resource, the job will use the default settings for that resource.

Archives contain server-specific information and settings only applied when restoring the job to its original server. You can restore or import an archive job to a different server. If the server is a different model, the server will retain common job ticket settings from both servers, and the server default settings will replace other settings that are not present.


When you archive a job, you can save thumbnails and previews of processed jobs, which also saves the raster images of the job, so that the job does not need to be processed later. Preserving thumbnails and previews increases the file size of the archived files.

Folders inaccessible during migration

You cannot migrate jobs with Archive Manager if a location is unavailable.

- Verify that the folder is available on your computer or network. Locations may be unavailable because the folder has been renamed, moved or deleted.
- Verify that you have read or write access. Archive Manager relies on your computer operating system to handle authentication. Try to open the folder in Windows Explorer or the macOS Finder.
- Locations on other computers may be listed as a familiar path such as C:\users\admin\desktop, but the path may be to another user's computer. To access these jobs, use Fiery Command WorkStation on the other computer to access the job.

Manage archive locations

- 1 In the upper-left corner of Fiery Command WorkStation, click the Settings icon  in the **Jobs** pane, above **Archive Manager**.
- 2 Click the icon for the action that you want to perform.

Add	Click Add to add a folder of existing archived jobs into Archive Manager , or to store archive jobs in the future.
Remove	Removes the location.
Edit	You can change only the display name of the folder, not the location. If you moved the folder, add it again as a new folder.
Set as default	Makes that location the default location where jobs are archived.

Share archives

Archive Manager folders can be on the network, a cloud replication service, or your local computer. Back up archive folders in the same manner that you would use for any other file or folder.

To share archives over the network, use a network folder that all users can access. Open this folder first on your computer to make sure it is available. On each computer that uses Fiery Command WorkStation, add this network folder as an Archive Manager location. Ask your network administrator to back up the Archive Manager network folder.

Fiery servers can share archived jobs. For example, you can use a job archived from Fiery server #1 on Fiery server #2. The archived jobs retain all job properties if the servers are the same model and version. If the destination Fiery server is a different model or version, the server will discard any present raster images, and you will need to process the job again before printing. The destination Fiery server will not use any unavailable job properties. Verify the properties of the job before printing.

Search archived jobs

You can search all archived jobs by title, user name, media size, or any other information accessible in the columns.

- 1 In the upper-left corner of Fiery Command WorkStation, click **Archive Manager**.
- 2 In the **Search** field, type the search criteria.

Archive Manager displays the first 50 jobs. To display more jobs, click the > and >> buttons.

To display more attributes about jobs, right-click the column header and add the column.

Use archived jobs

After archiving a job, you can use it as if it were still on the Fiery server.

- 1 In the upper-left corner of Fiery Command WorkStation, click **Archive Manager**.
- 2 In the **All Locations** menu, select **All Locations** or a specific location.
A maximum of 50 jobs is displayed. Use the arrows in the upper-right corner of the job list to see more jobs.
- 3 Right-click the job and choose the action that you want to perform on the archived job.
If more than one Fiery server is connected, you can also select the Fiery server to which you want to send the job. To ensure that you retain all the job properties, select the same Fiery server from which the job was archived, which is listed in the column **Source server**.

Disable Archive Manager

- Do one of the following actions.
 - a) From **Edit > Preferences > Archive Manager**, clear **Enable Archive Manager**.
 - b) From the introduction screen, click **No thanks**.

If you disable Archive Manager after migration, the migrated jobs remain in the locations or folders used by Archive Manager. To use these archived jobs, select **File > Import Archived Job** and browse to the location of the folder.

Archive jobs without Archive Manager

Archive jobs internally to the Fiery server hard disk or externally to removable media or networked drives.

After you archive a job, it appears in the **Archived** queue of **Job Center**.

1 Do one of the following:

- Select any job in the **Held** or **Printed** queue and drag it to the **Archived** queue.

Note: You cannot drag jobs to the **Archived queue** from a computer. You can only drag jobs to the **Archived** queue if they are already on the Fiery server

- Select any job in **Job Center** and click **Actions > Archive**.
- Right-click any job in **Job Center** and click **Archive**.

2 Do one of the following:

- Select **Set Defaults** in the directories list.
- You can choose to preserve thumbnails and previews, if available.

Note: This increases the file size of the archived files.

- You can choose to always prompt for archive locations and options.
- To specify another location, click **Add**. Browse to the folder to which you want to archive the job and click **Select Folder**.

3 Click **OK** to archive the job.

4 At any time, access **Archive Settings** from the **Server** menu or click the More icon next to the server name in the **Servers** list.

You can edit archive settings even if you previously cleared the check box **Always prompt for archive locations**.